

First tests of prototype SCUBA-2 array

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Astronomical Instrumentation Group

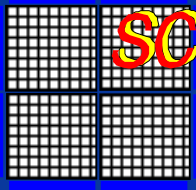
School of Physics and Astronomy, Cardiff University

<http://woodcraft.lowtemp.org/>

Techniques and Instrumentation in Low Temperature Physics
meeting

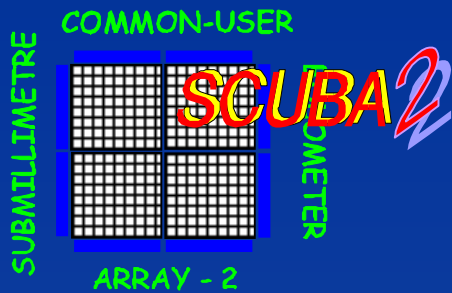
RAL 17th May 2005





Sub-mm astronomy

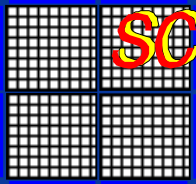
- Wavelengths of a few hundred μm
- Use mix of optical (e.g. lenses) and radio (e.g. waveguides) techniques
- Atmosphere largely opaque at these wavelengths
- Need to observe from high and dry sites (e.g. Mauna Kea in Hawai'i or South Pole)
- Field still very immature; few applications outside astronomy for sub-mm detectors (this is changing though)



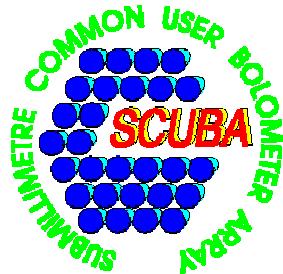
SCUBA (1)



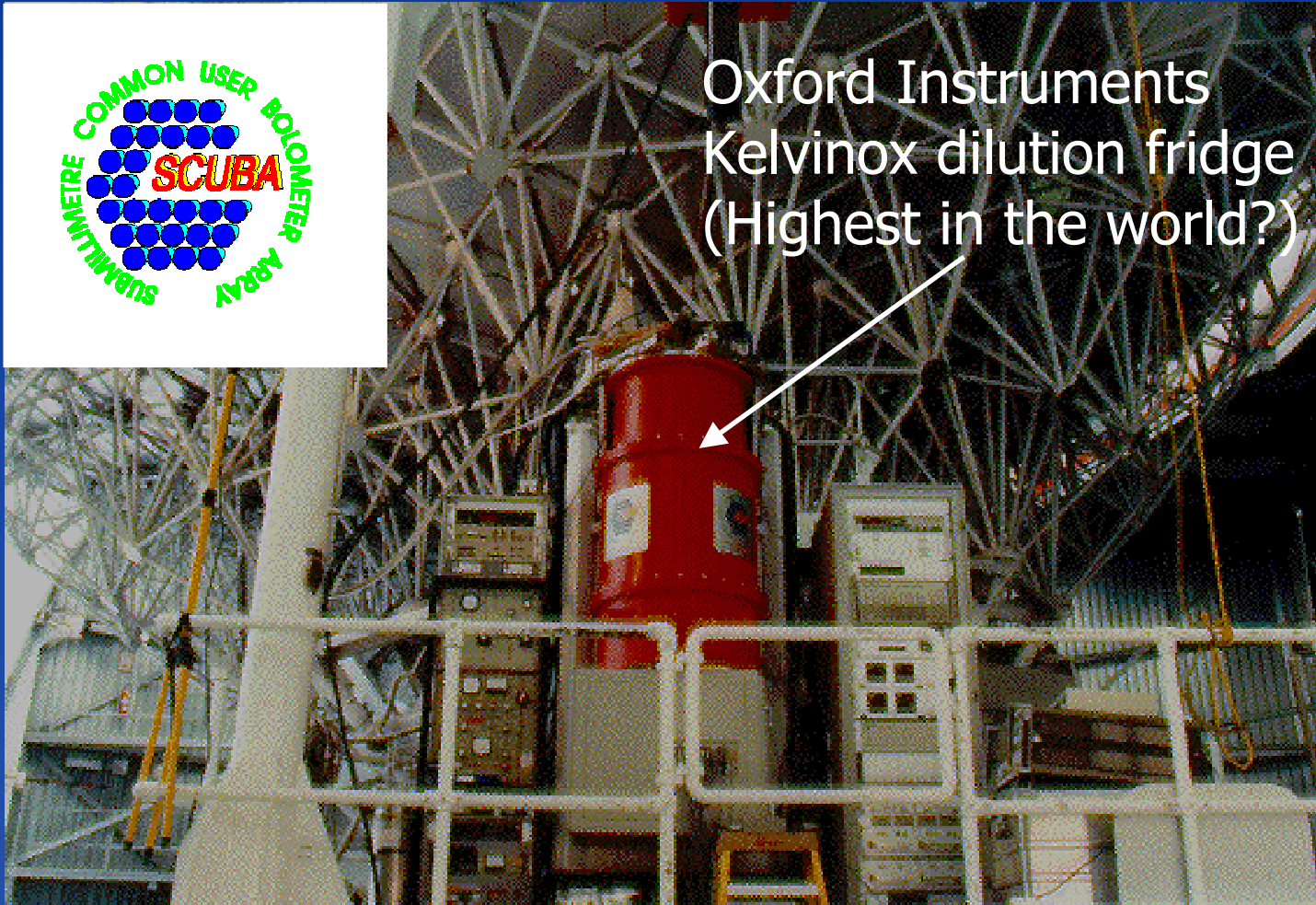
- Huge revolution over the past decade
- Largely down to one instrument - SCUBA on the JCMT in Hawaii
- Development lead by ROE, Edinburgh
- Citation rate rivals Hubble
- Only instrument better known than the telescope it's on?
- Cryogenically challenging: mK operation at telescope, large wire counts

**SCUBA²**

SCUBA on the JCMT



Oxford Instruments
Kelvinox dilution fridge
(Highest in the world?)

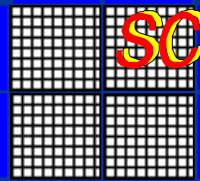


SUBMILLIMETRE

COMMON-USER

SCUBA2

CMETER

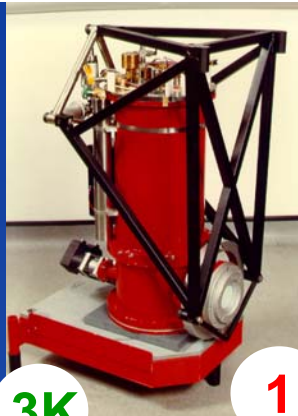


ARRAY - 2

Context



JCMT-UKT14
350 μ m-2mm



.3K

1

1986-1996

CSO-SHARC
350 μ m array



.3K

20

1996-

JCMT-SCUBA
350/450 &
750/850 μ m



91

.1K

37

1997-

Also 19 pixel 2 mm
array at 0.1 K

IRAM- MPIfR
1.3mm array

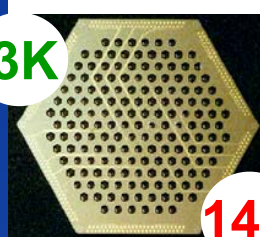


.3K

37

1998-

LMT-BOLOCAM
1.1mm



.3K

144

2001-

CSO-SHARC-II
350/450



.3K

384

2004-

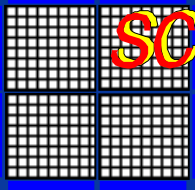
91

Number of pixels

.3K

Operating temperature

(300 mK much easier than 100 mK - can use sorption fridge)



SCUBA2

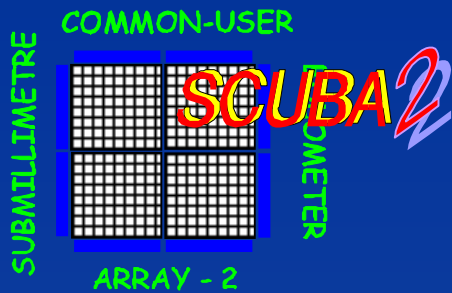
Multiplex Advantage

OECD Working Group on Large Future Facilities in Astronomy:

"The far-IR/submm is one of the few areas where massive advantages can still be made by increasing the multiplex gain (pixel count)"

R. Genzel

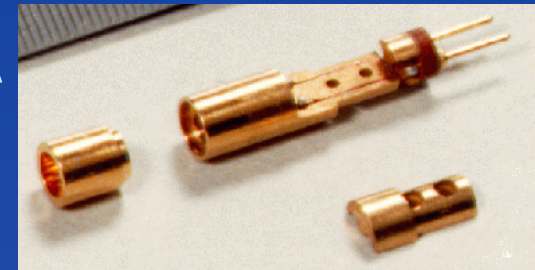
Instrument	Telescope	Year	No. of pixels
UKT14	UKIRT/JCMT	1986-1996	1
SHARC	CSO	1996	24
SCUBA	JCMT	1997	131
MAMBO	IRAM	2000	117
SHARC-II	CSO	2004	384
HAWC	SOFIA	2005	384
Laboca	APEX	2005	295
SCUBA-2	JCMT	2006	10000
SPIRE	Herschel	2007	280

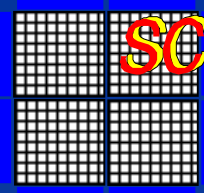


SCUBA-2



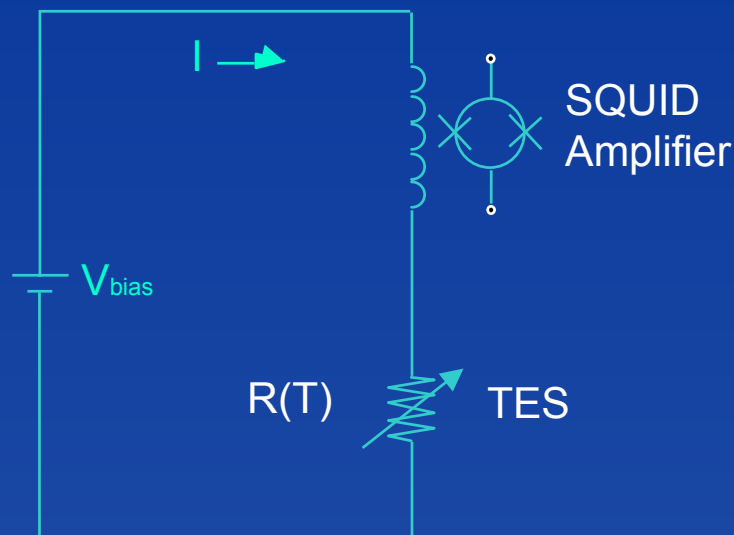
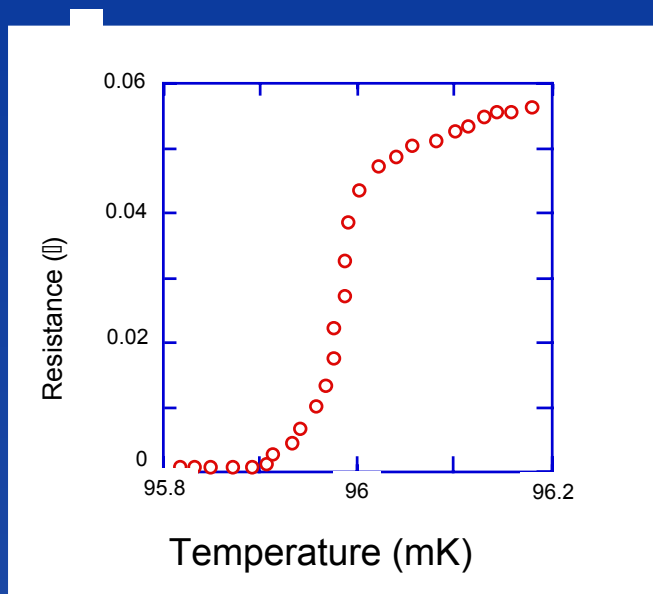
- Large step forward
- >5000 pixels at 450 and 850 μm .
- SCUBA-2 will bring CCD-style imaging to the sub-mm for the first time
- Need a change in technology - SCUBA uses semiconductor bolometers, each individually assembled.
- Need to multiplex to keep wire count reasonable. Not practical with semiconductors for SCUBA-2
- Use TES detectors:





SCUBA2

Voltage biased TES

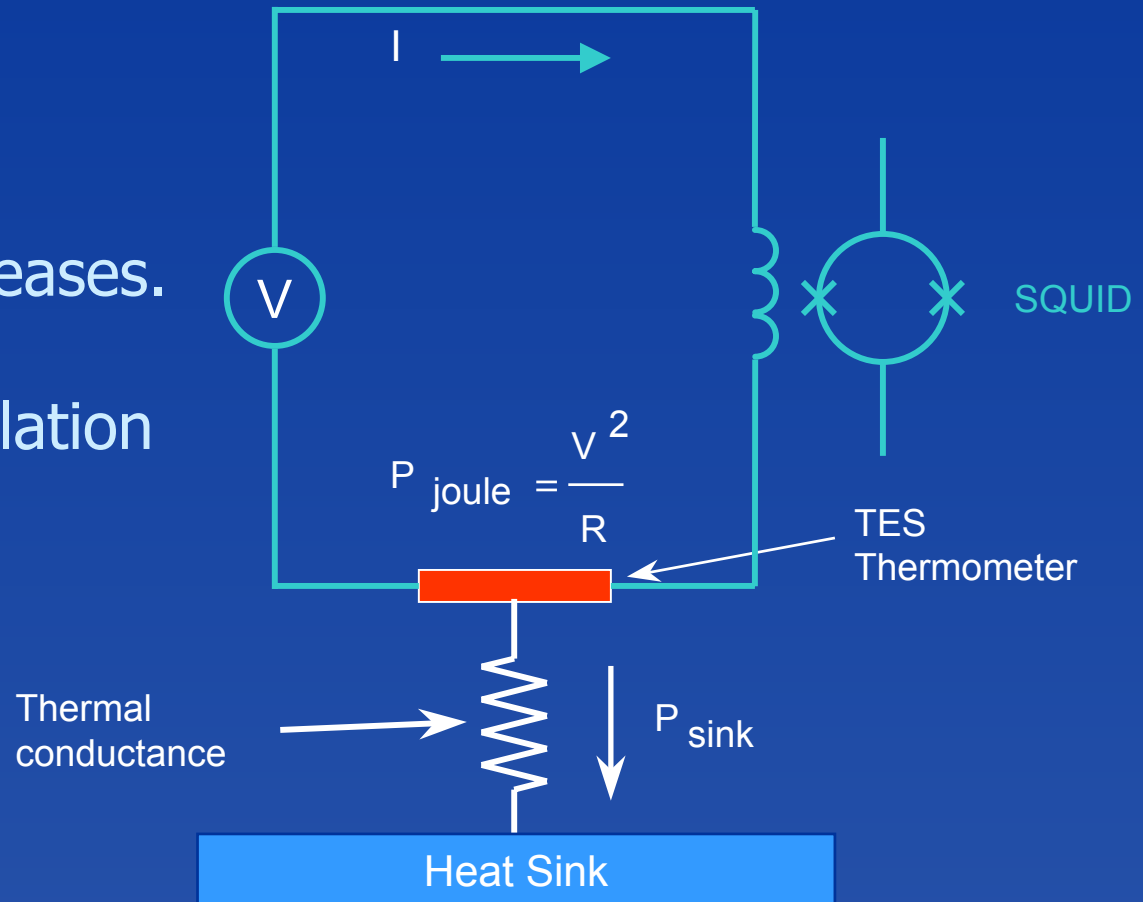


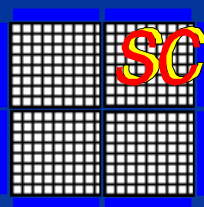
Superconducting Transition-Edge Sensor (TES)

Self-biasing

As the film cools, R decreases and Joule heating increases.

Temperature self-regulation in stable equilibrium



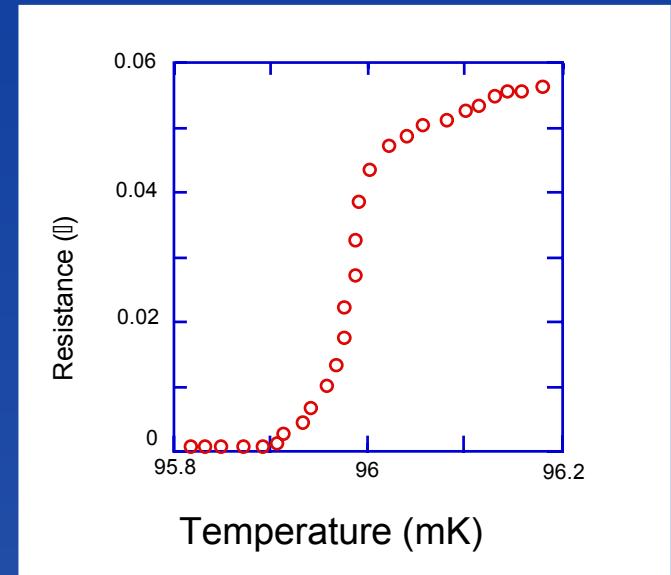
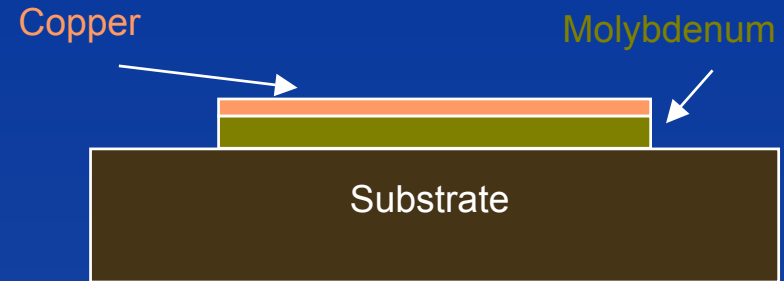


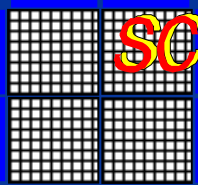
Mo/Cu bi-layer

Bilayer of thin superconducting and normal metal films acts as single superconductor with tunable T_c (proximity effect)

Molybdenum/copper:
Robust.

Transition is:
sharp ($< \sim 5$ mK)
stable
reproducible



SCUBA²

ARRAY - 2

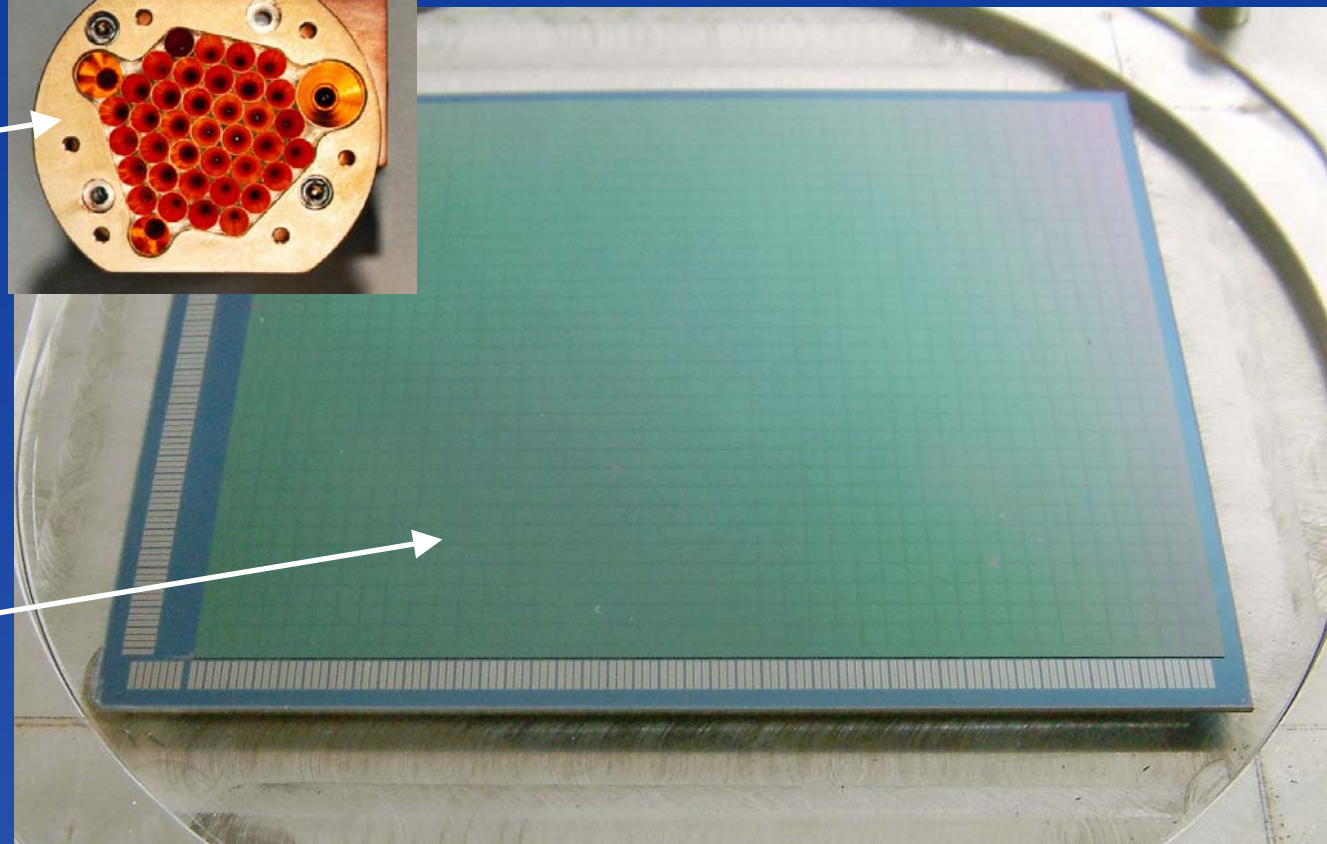
Arrays

Possible to fabricate array with large number of TES pixels

SCUBA
850 μ m array

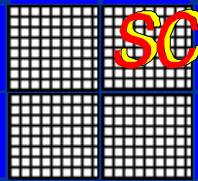


Completed 40 \times 32
(1280) pixel
prototype SCUBA-2
array



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COMMON-USER

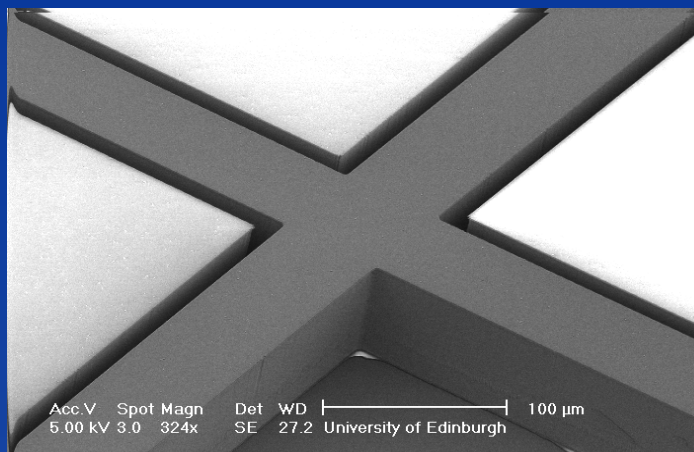


SCUBA2

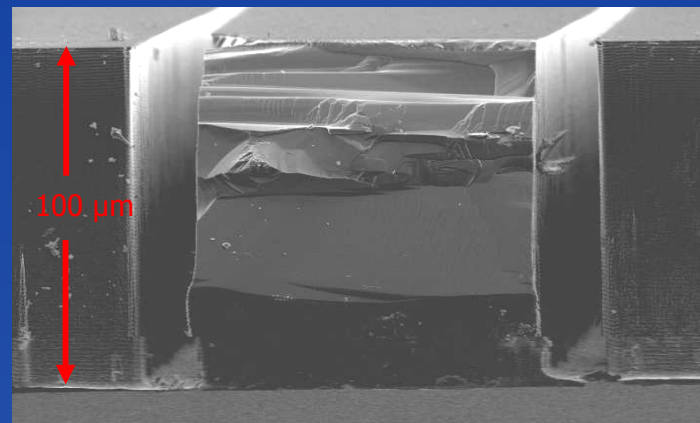
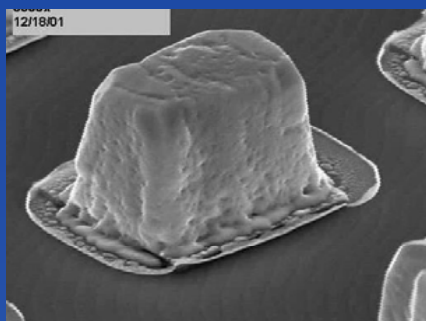
COMMON-USER

ARRAY - 2

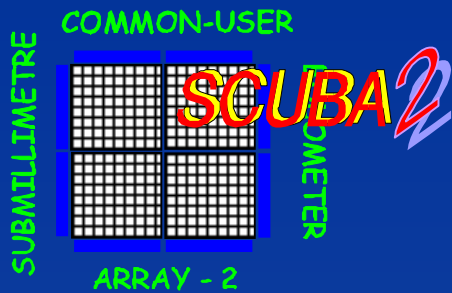
Bump bonding
MUX to detector



Raytheon
Vision Systems



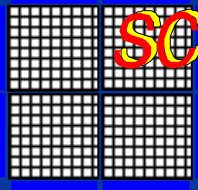
Deep etching to isolate detector
pixels



Read-out



- So we have an array. But:
- Can't read each pixel individually - too many wires!
- Need to be able to multiplex
- This is another advantage of using TES detectors
- SQUID based multiplexing system has been developed at NIST
- Uses TDM (time division multiplexing)

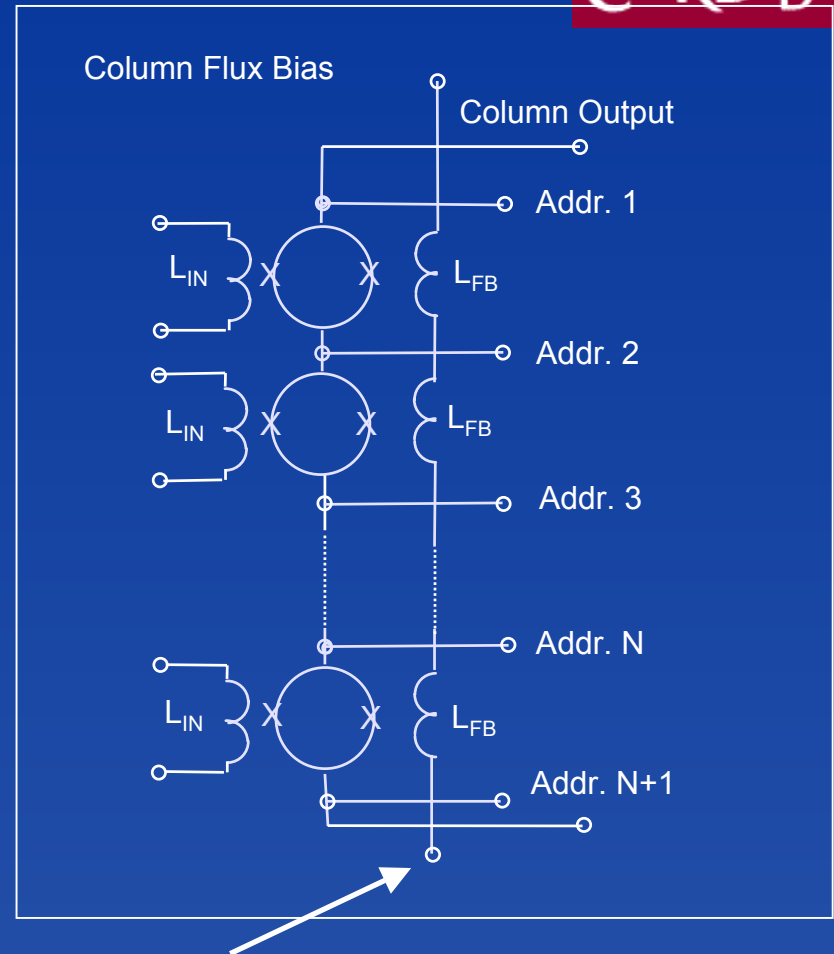
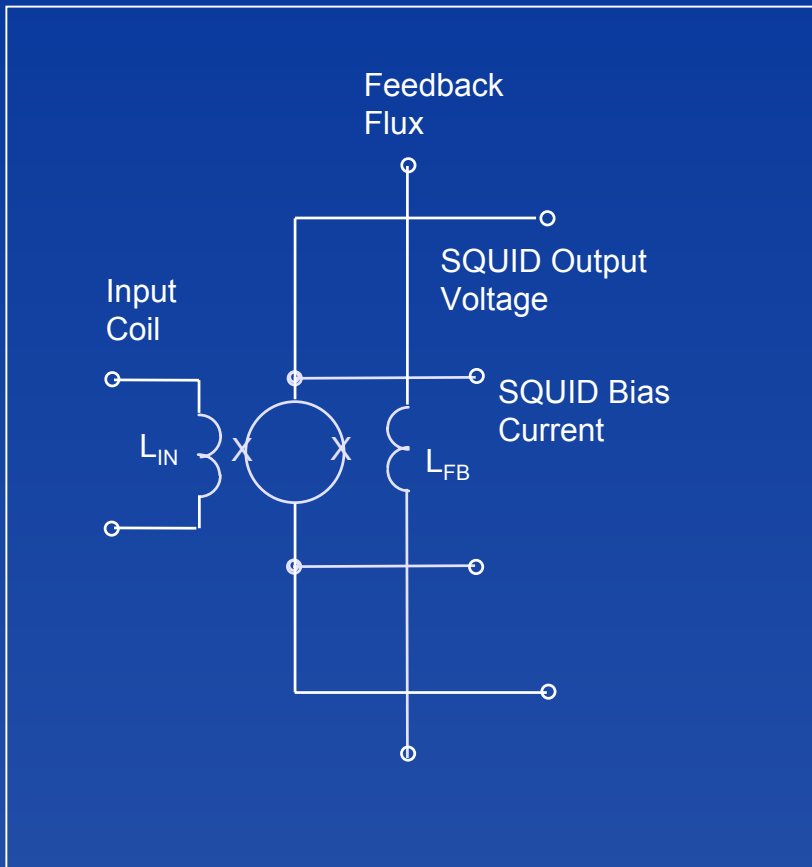


SCUBA 2

JEOMETER

ARRAY - 2

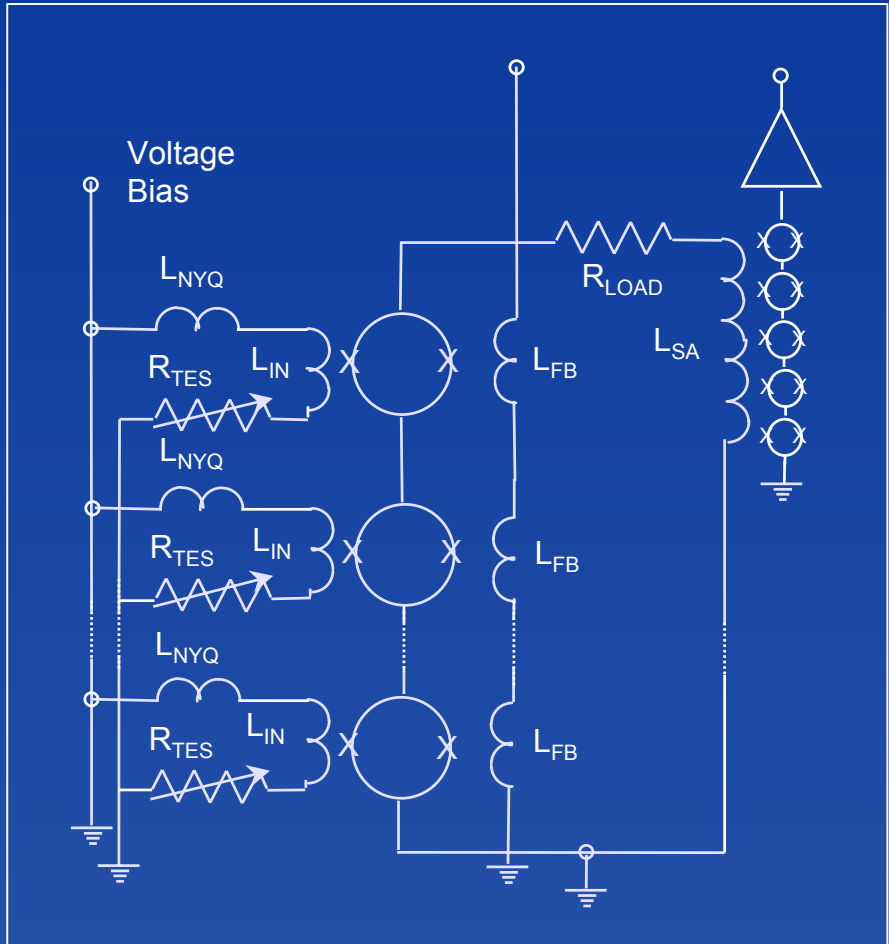
Multiplexer

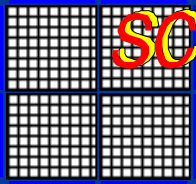


Price of TDM with SQUIDs: must use smart digital feedback which remembers last feedback setting to zero flux

Multiplexer

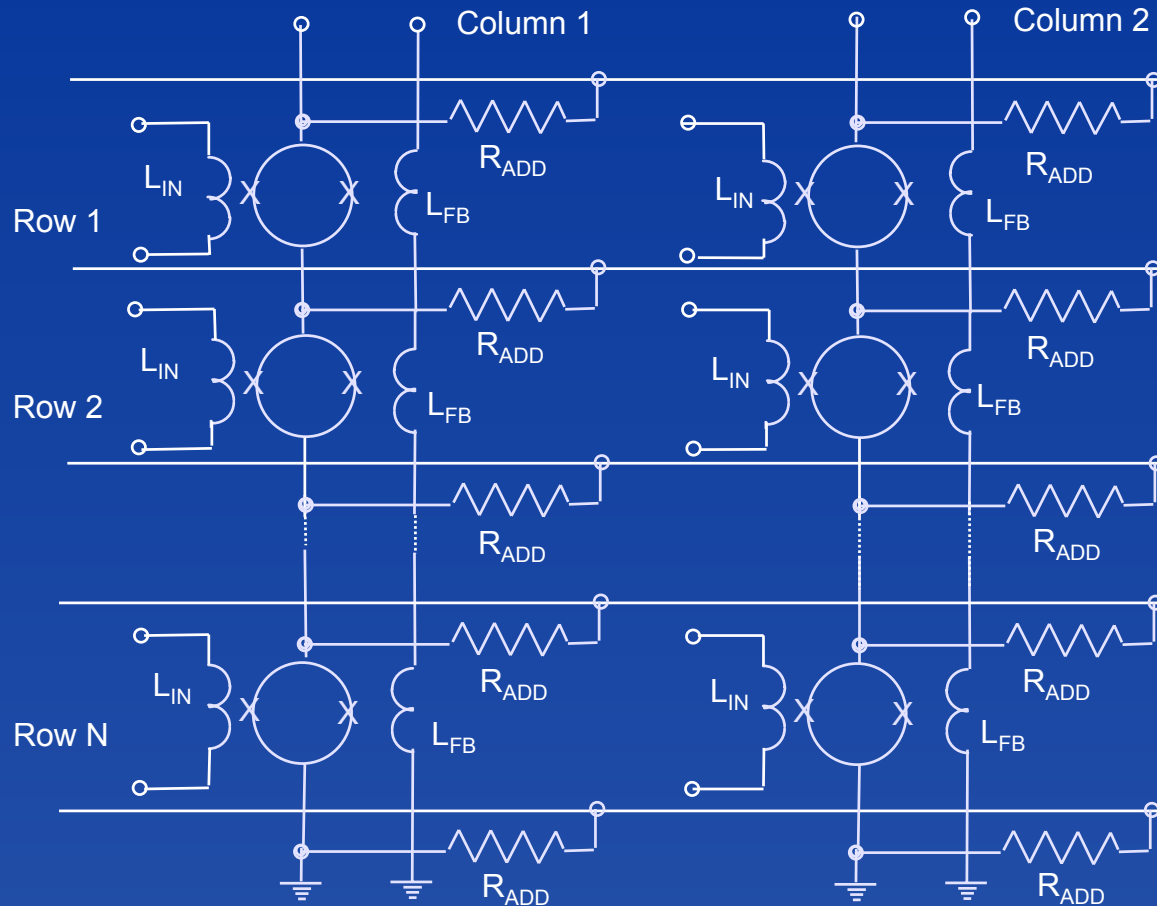
- Must use series-array SQUID (*invented at NIST*) to couple to room-temperature amplifiers.
- Required for high bandwidth and high dynamic range for switching feedback operation.
- Conventional SQUIDs: impedance is too low.

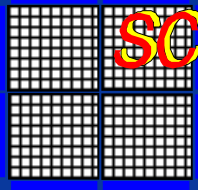




SCUBA2

2-d multiplexer





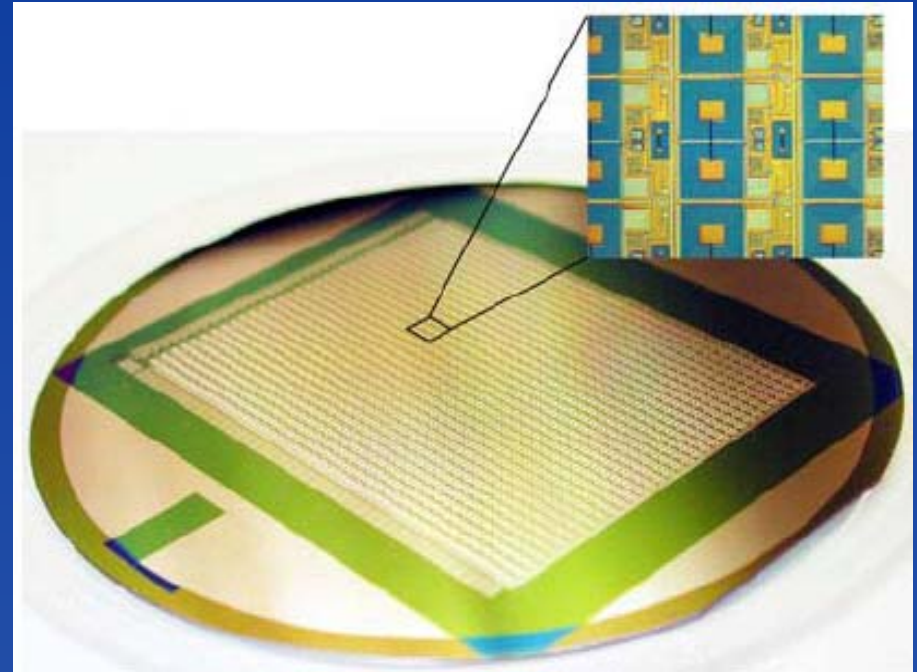
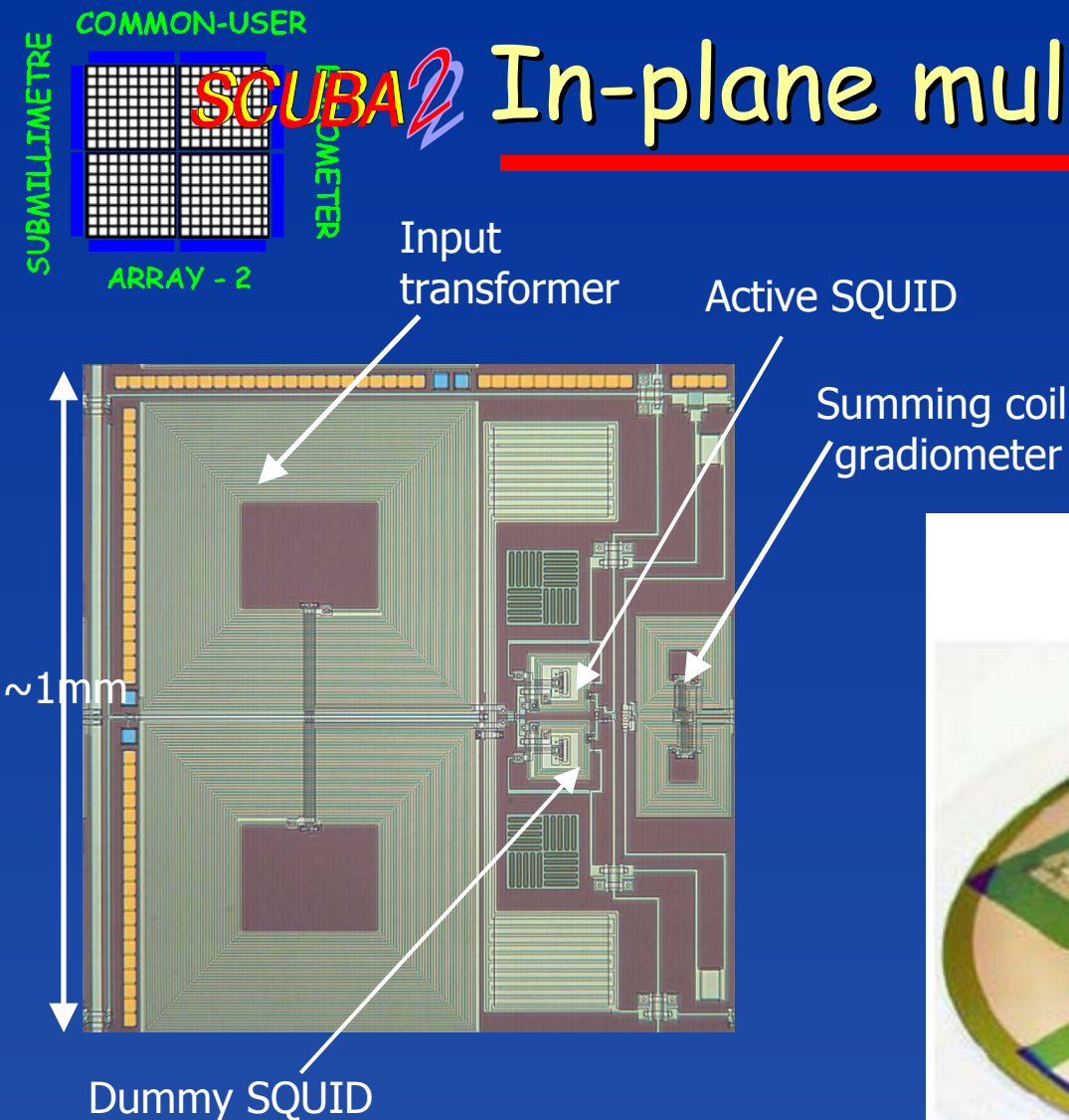
SCUBA2

In-plane multiplexer

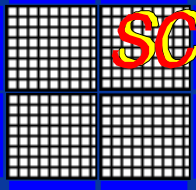
- Not practical to have separate multiplexer for SCUBA-2
- Not enough space
- Wiring the multiplexer to the detectors would be a nightmare
- Solution: position multiplexer below focal plane (never been done before)
- Use indium bump bonds to carry electrical signals and to bond the two wafers together

SCUBA²

In-plane multiplexer



A full-sized (40 × 32 pixel) multiplexer wafer



SCUBA2

ARRAY - 2

The rest...

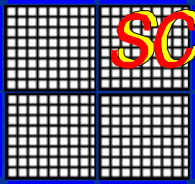


- Now we just need to get the arrays cold, bring light to them and operate them
- So we require...
- Test programmes
- Cryogenics
- Optics
- Software
- Electronics
- Telescope modifications



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SCUBA2

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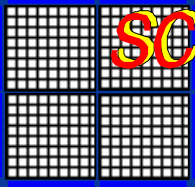
ARRAY - 2

It's large...

CARDIFF
UNIVERSITY
PRIFYSGOL
CAERDYDD

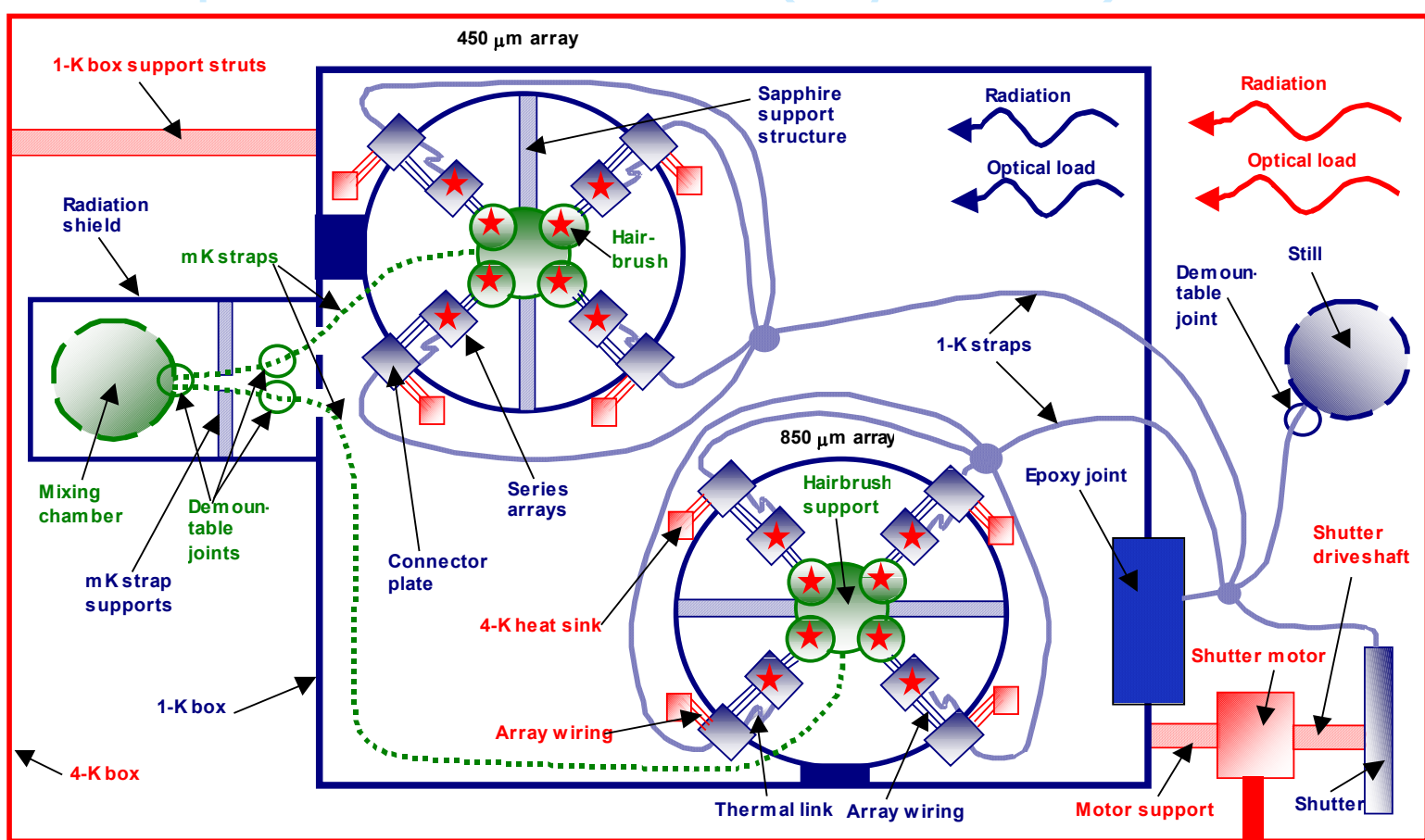


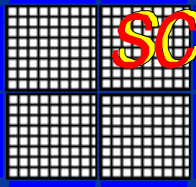
4-K box



...complex thermally...

- 1 'dry' dilution fridge (Leiden Cryogenics)
3 pulse tube coolers (Cryomech)



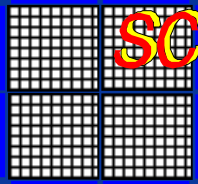
**SCUBA2**

...with a novel dilution fridge...

- Leiden Cryogenics has developed a “dry” dilution fridge cooled with a pulse tube cooler rather than a helium bath
- Specification: 500 μ W at 120 mK
- Large reduction in operating costs at telescope
- Many other applications: turnkey cooling down to mK temperatures



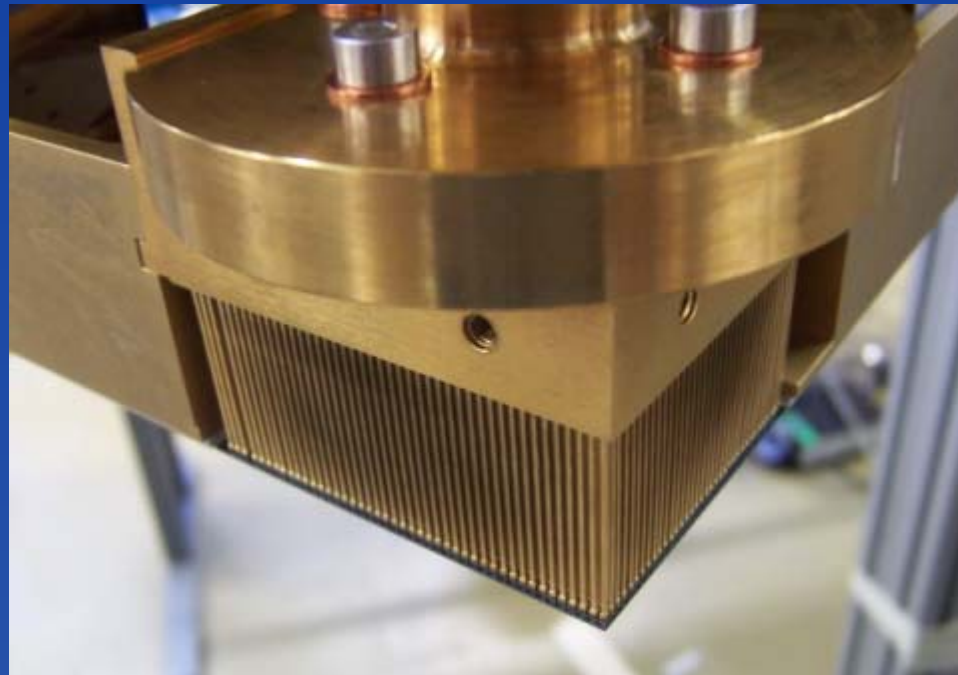
Leiden Cryogenics BV
Leader in LT Techniques

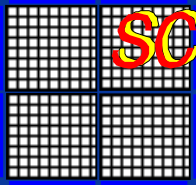


SCUBA2

...and many solutions to find

- Example: making good thermal contact to silicon wafer without thermal contraction breaking it.
- Solution: "hairbrush":

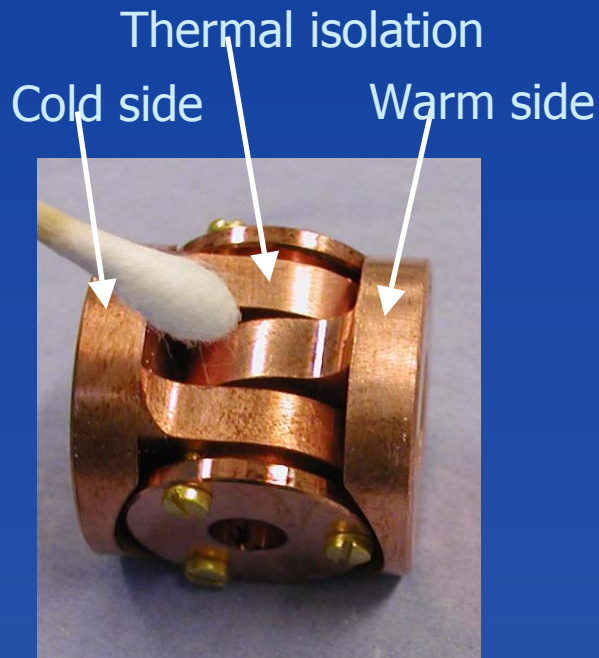




SCUBA2

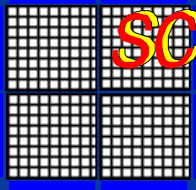
...and many solutions to find

- Need to support arrays rigidly with low heat leak
- Solution: "sapphire interface support": 2.5 μ W heat leak from 1 K to 100 mK



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COMMON-USER

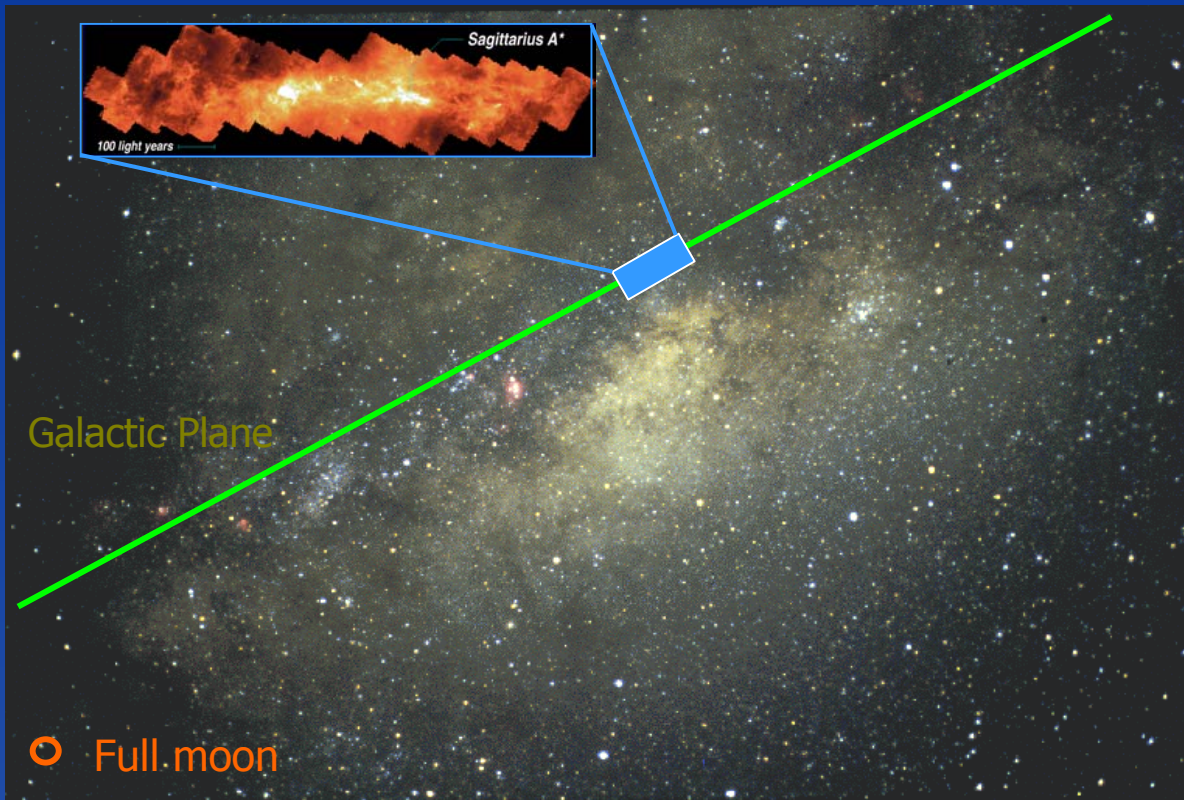


SCUBA2

COMMON-USER

ARRAY - 2

But it's all worth it.

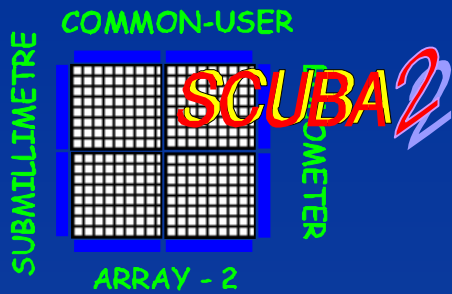


SCUBA Galactic Centre Survey



~120 hrs over 2 years
of excellent weather
telescope time

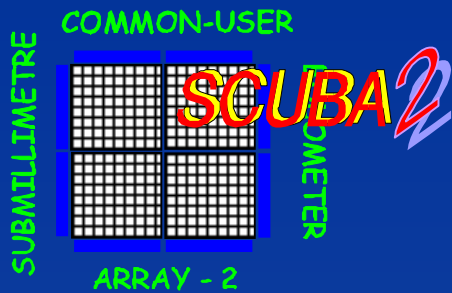
SCUBA-2 could map the ENTIRE AREA shown above
in just a couple of hours to the same S/N...



And...



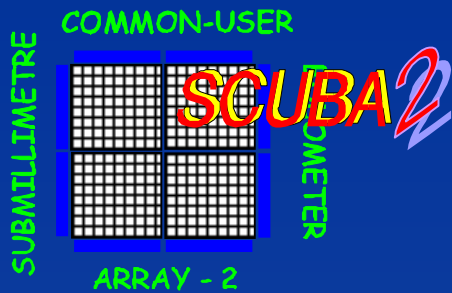
- Many other applications possible for the technology developed:
- Future sub-mm astronomy instruments
- THz imaging (medical, security...)
- Turnkey mK cryogenic operation
- Construction of other large mK instruments (considerable research into design aspects such as thermal straps)



Prototype tests

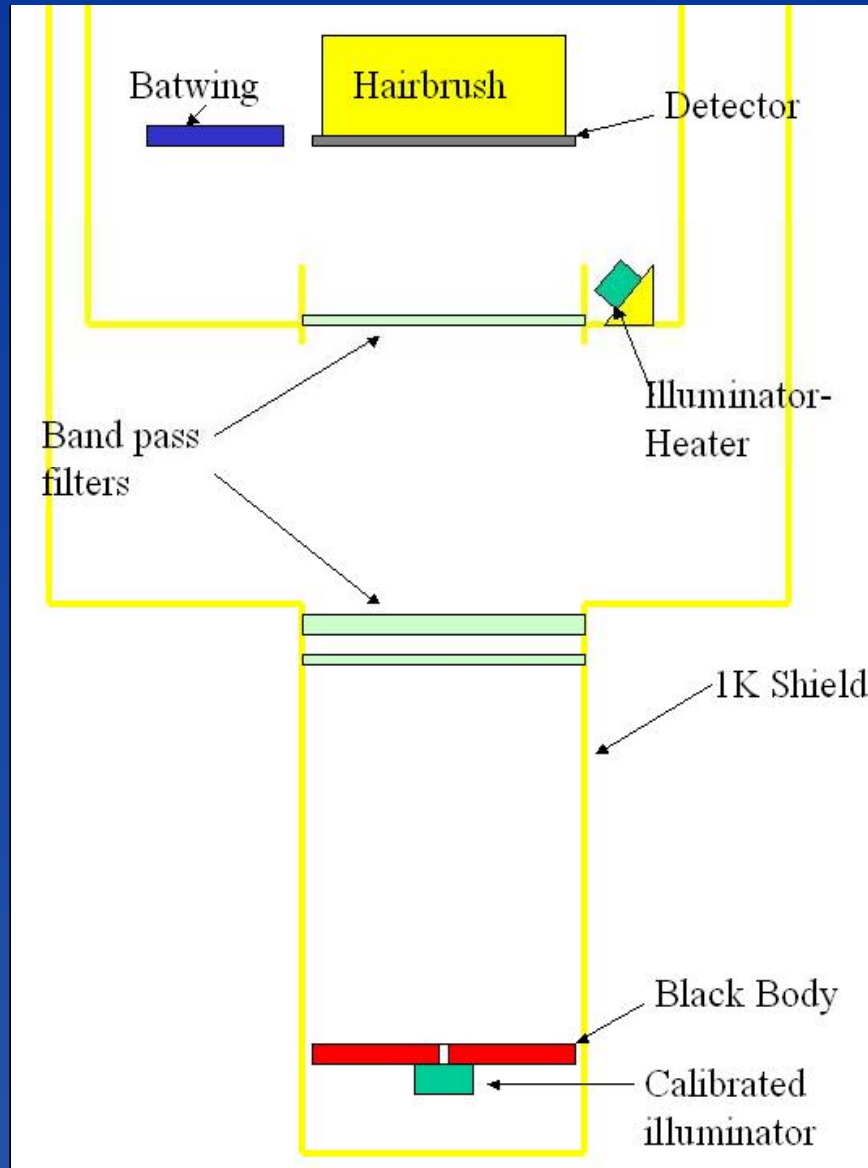


- Electrical and optical tests of prototype array carried out late 2004/early 2005 at Cardiff
- First test of multiplexer integrated with detectors
- Testbed mimics electrical, mechanical and thermal interfaces of instrument
- Detector “array unit” can be mounted in testbed without modification.



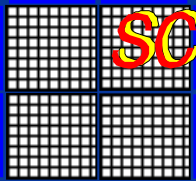
Testbed layout

Cooled using
Leiden
Cryogenics
custom built
(wet) dilution
refrigerator



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COMMON-USER



ARRAY - 2

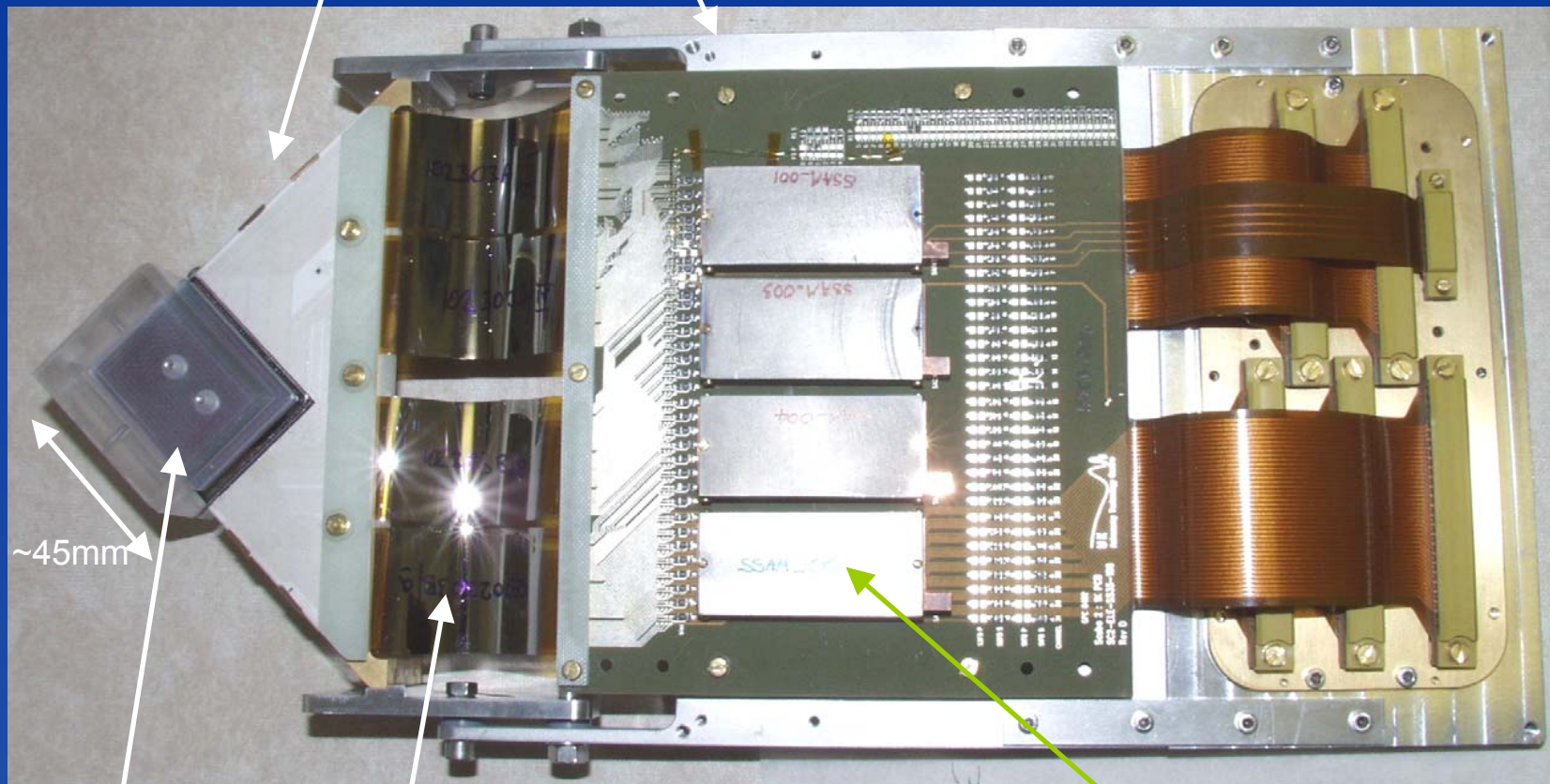
SCUBA2

COMMON-USER

Sub-Array Module

60 mK

1 K



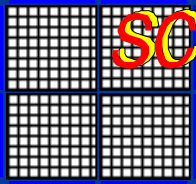
Detector array

Ribbon cables: Niobium
film on kapton

Series array unit in niobium
cans (need to be at 1-K
because of heat dissipation)

SUBMILLIMETRE

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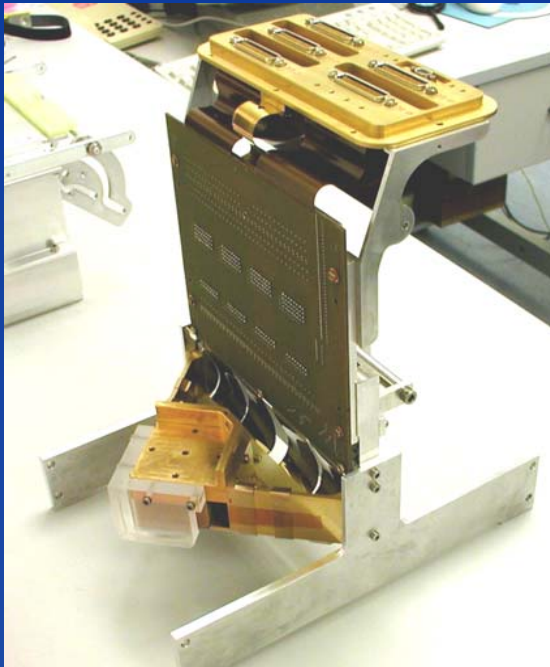


COMMON-USER

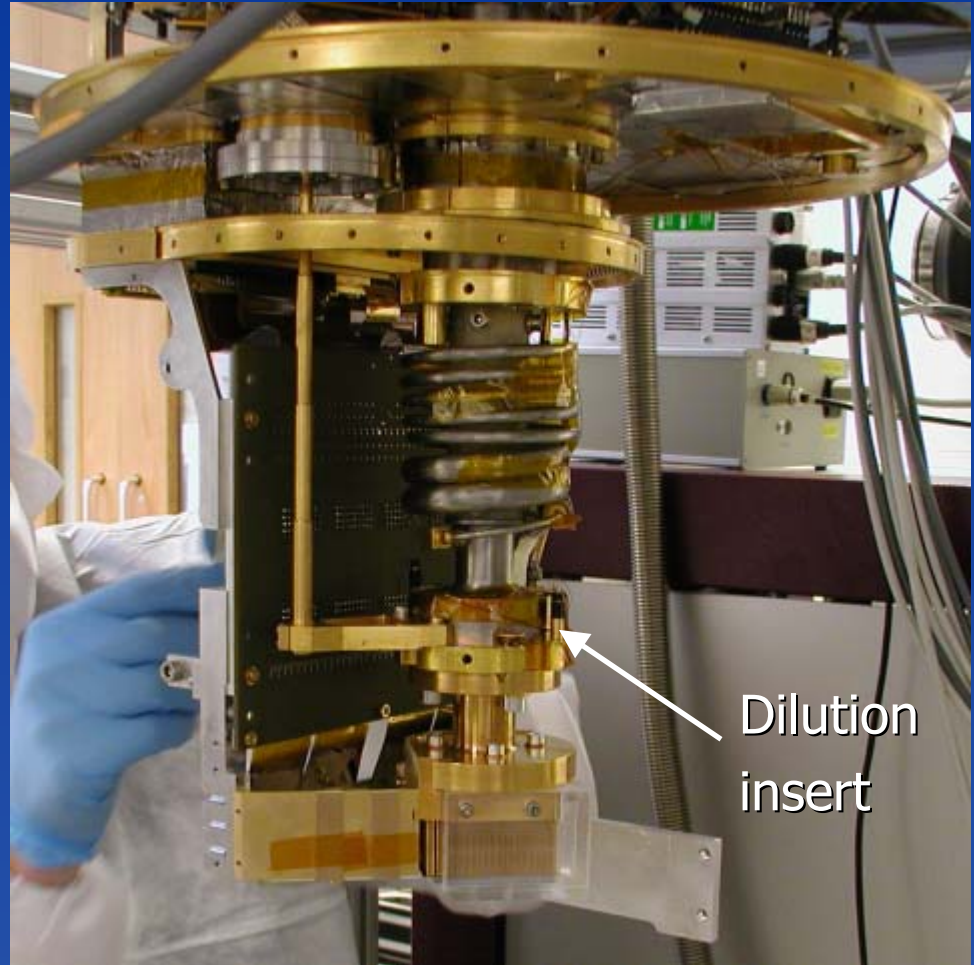
ARRAY - 2

Installation

CARDIFF
UNIVERSITY
PRIFYSGOL
CAERDYDD



Folded and ready for
installation

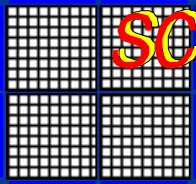


Dilution
insert

Installed in Cardiff test facility

SUBMILLIMETRE

COMMON-USER



SCUBA2

COMMON-USER

ARRAY - 2

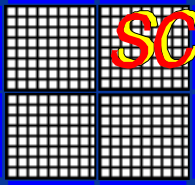
Keeping it clean

CARDIFF
UNIVERSITY
PRIFYSGOL
CAERDYDD



SUBMILLIMETRE

COMMON-USER

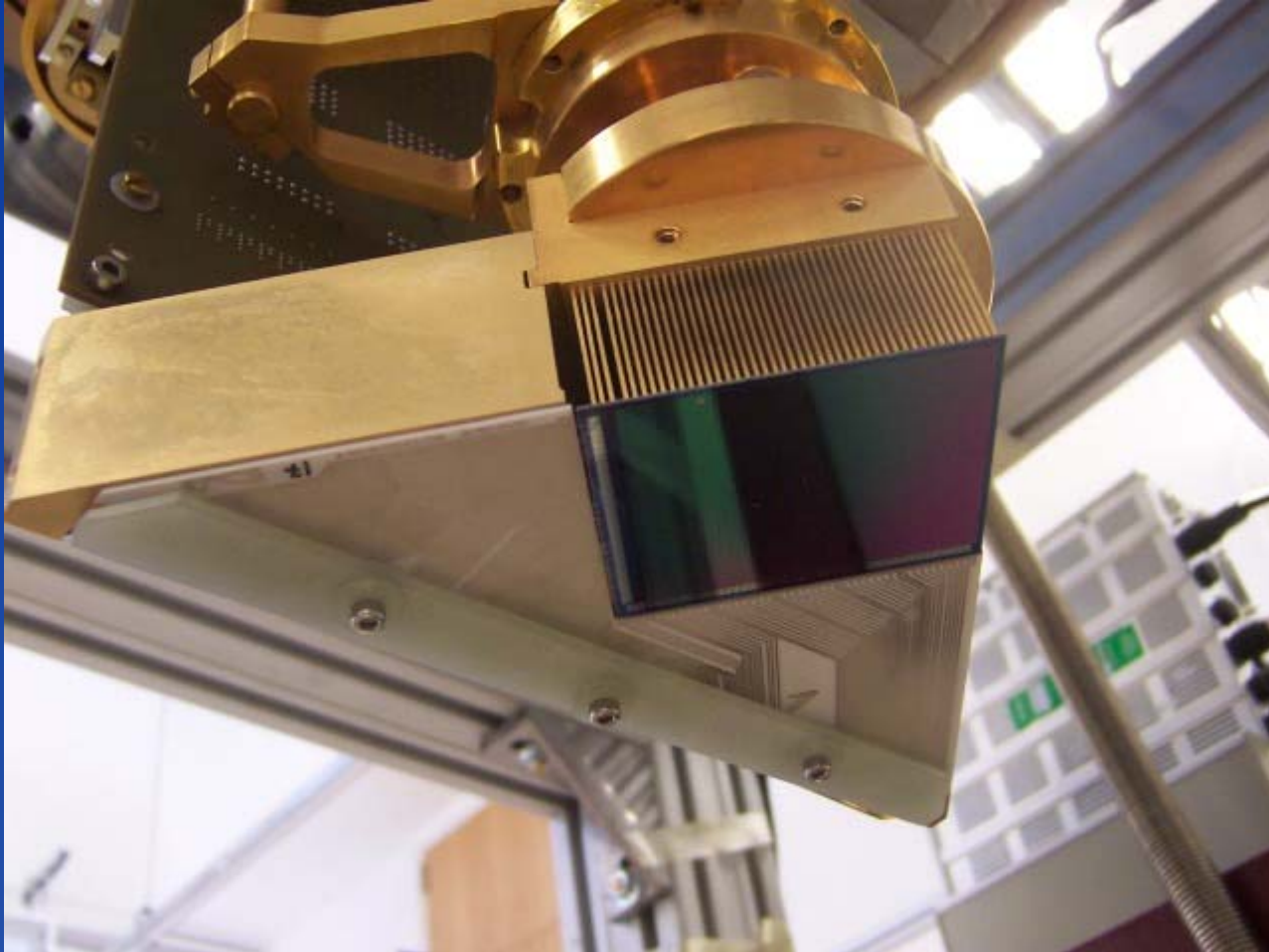


SCUBA2

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ARRAY - 2

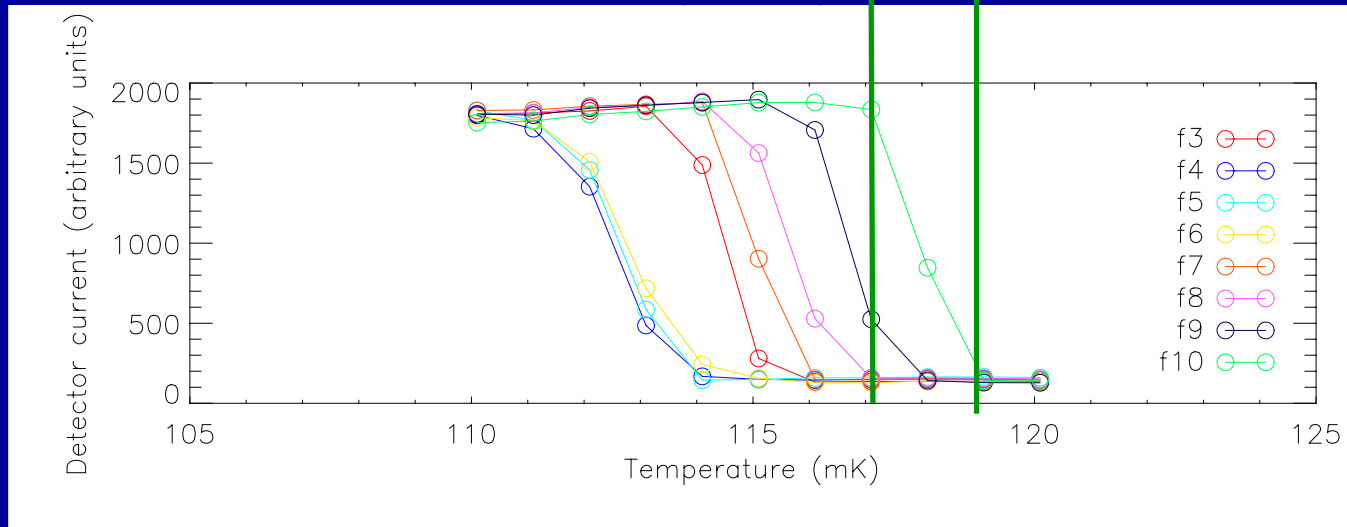
Ready to go



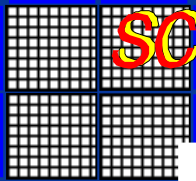
Test results

Transition width ~ 2 mK

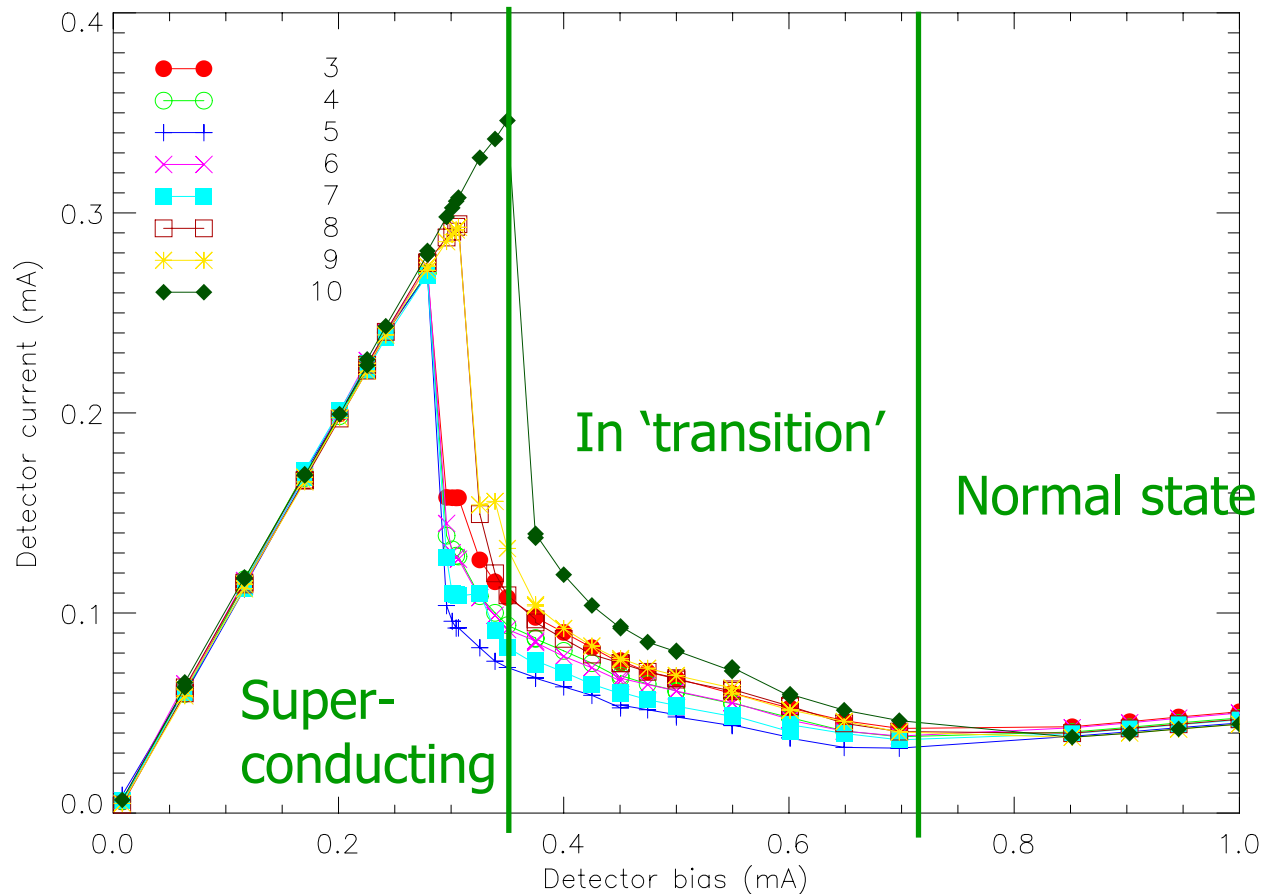
Scatter in $T_c < 10$ mK



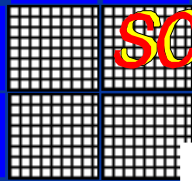
Detector resistance (in arbitrary units) as a function of heat sink temperature



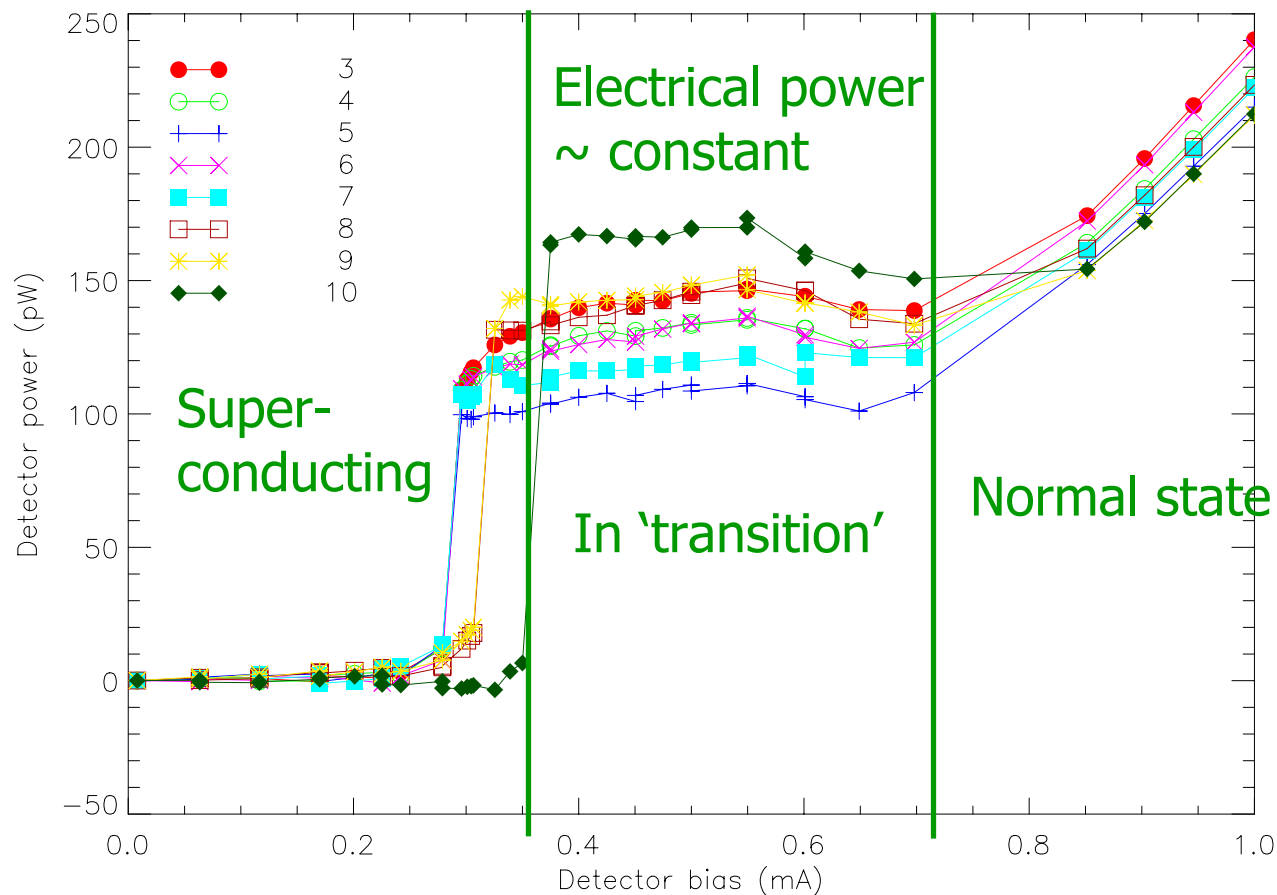
Test results



Detector current as a function of bias ("load curve")

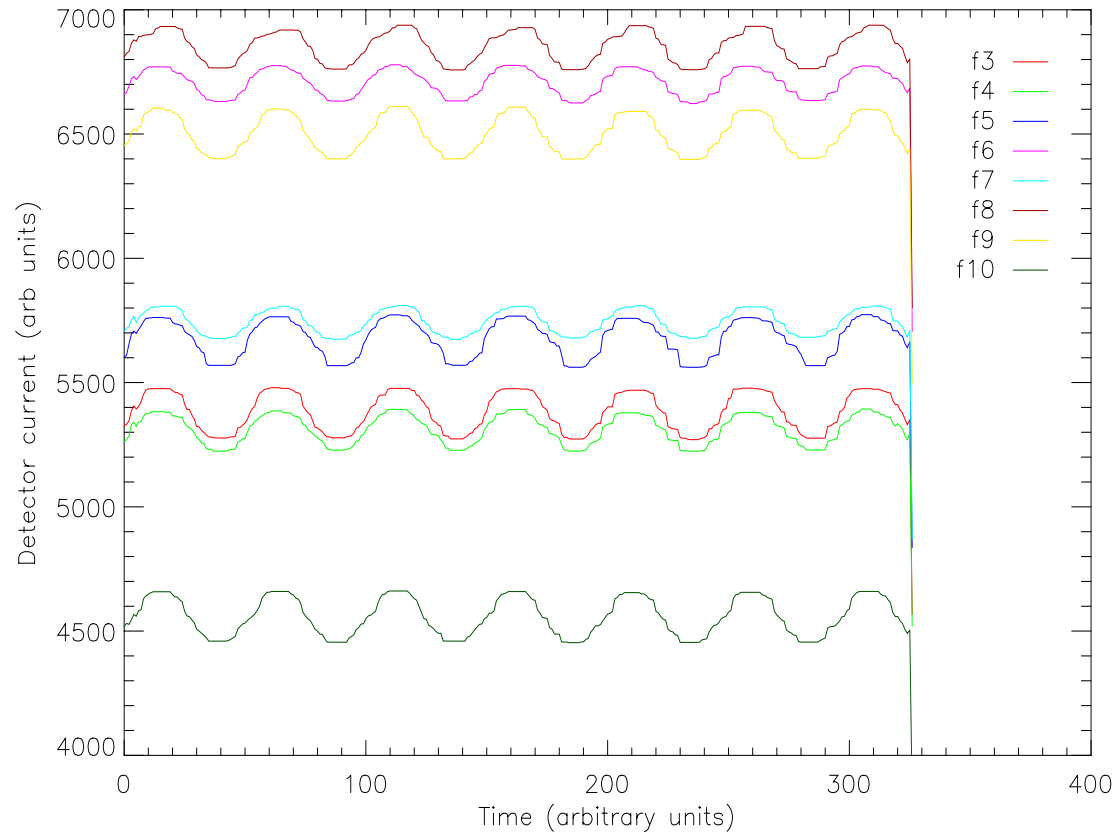


Test results

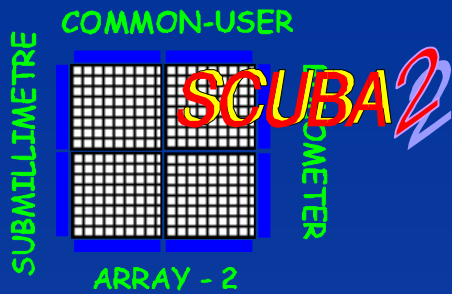


Detector power as a function of bias

Test results



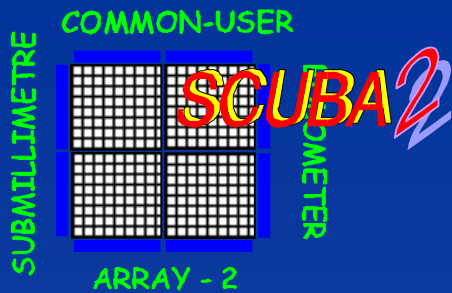
Eight pixels responding to modulated sub-mm illumination



Noise



- Noise measured on several pixels
- Noise spectrum measured while modulating signal from sub-mm illuminator at 2 Hz.
- $NEP \sim 2.5 \times 10^{-17}$
- Well within specifications
- Compare SCUBA:
- $NEP \sim 1 \times 10^{-16}$ (at 15 Hz, compared to \sim kHz for SCUBA-2)



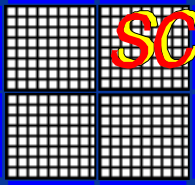
Conclusions



- Detectors and multiplexer work
 - Behaviour is stable and repeatable
 - Presence of detectors doesn't prevent multiplexer operation
 - Pixels detect sub-mm radiation well
- Pixel uniformity is good (sufficient for operation)
- Noise properties are good and within specifications
- Successful tests on prototype have enabled us to start manufacture of science grade arrays
- Many other applications for the technology developed, inside and outside astronomy

SUBMILLIMETRE

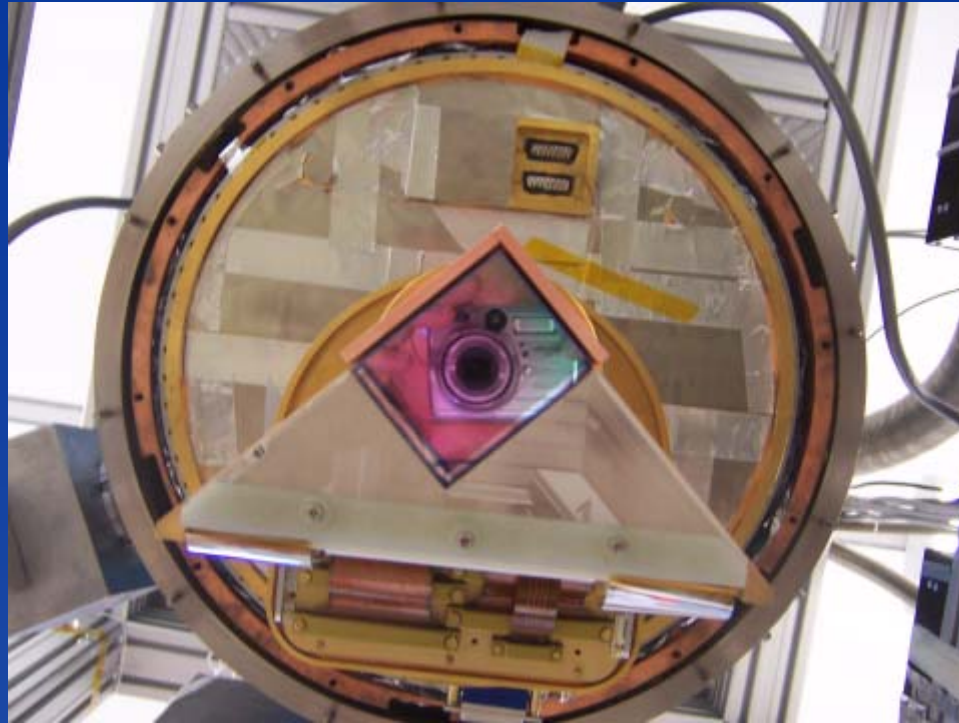
COMMON-USER



SCUBA2

COMMON-USER

ARRAY - 2



THE END